

Agriculture Grain Service Specialist Customer First, Credit First, Quality First



Conveyor Spare Parts

Zhenjiang AGS Machinery Co., Ltd

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Company Introduction

Zhenjiang AGS Machinery Co., Ltd manufacture and export conveyor parts in China, Our business area are screw conveyor, chain conveyor, belt conveyor, bucket elevator, all kind of machines and components for feed mill, rice mill , flour mill and other bulk material handling industry.

Our products have exported to South Asia, South Africa, West Africa, South American and Russia and the Philippines. All the products are tested before delivery according to relevant International Standard or customers' requirements. Besides the international standard products, we can also design and manufacture new products according to drawings or requirements.

With more than 20 years experience in the bulk material handling industry, we hope to become one-stop suppliers for all the different machines and components.









We can provide professional technical design, good quality equipments and components for flour mill, feed mill, rice mill and other material storage and transmission.





Elevator Buckets

OUR BUCKETS' FEATURE

- High impact, abrasion resistance, no-corrosion, smooth surface, FDA Food proved.
- Less weight, prolong service life of buckets and belts, reduce elevator consumption.
- Good toughness, lower rate of breakage for material, no-sparking, avoid dust explosion.
- Various materials and styles of plastic elevator buckets, more convenient to choose the proper bucket
- Higher performance than traditional cast iron bucket.

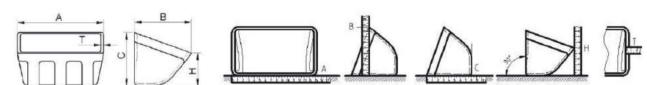
MATERIAL: HDPE/NYLON/PU

HDPE: Tough and flexible, suitable for handling grains, foodstuffs and other products with no sharp edges and material that has bulk density of less than 1g/cm³.

NYLON: High impact and abrasion resistance, better heat resistance and are well suited for handing hot abrasive and sticky products.

PU: Extremely abrasion resistance tough and flexible, and are suitable for handling sharp, cutting and stick products.

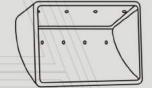
CHECK THE BUCKET SIZE:



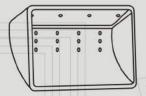
ELEVATOR BUCKET INSTALL HOLES AND VENTING HOLES

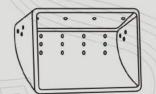
The forms of holes: install holes and venting holes can according to customer's requirements.

Venting options:

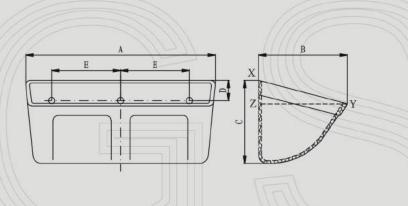








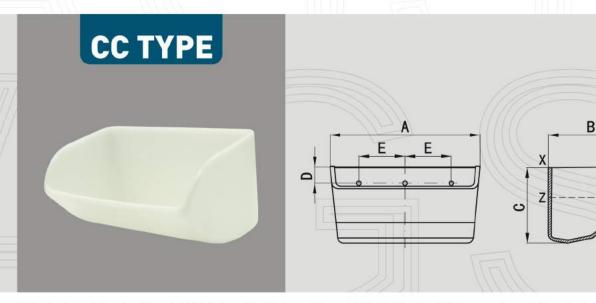




D type elevator bucket is designed with thicker walls and a reinforced front lip to increase bucket life and reduce breakage. The most common applications include grain, fertilizer, seeds, salt and chemicals, etc

- Suitable for high-speed centrifugal discharge and light bulk material lifting.
- A,B,C size show on the followed table are HDPE bucket size, Nylon bucket size will increase about 2%
- We suggest (Z-Y)+10% as available volume when you in engineering design

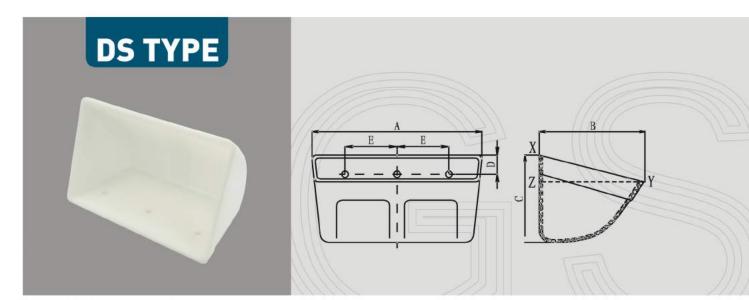
| | | | | | | | 0 | | 9 |
|-------|-----------------|----------------|----------------|---------------------------|------------------------------|--------------------|--------------------------|------------------------------|--------------------------|
| Model | Length A(mm) | Proj. B(mm) | Depth C(mm) | Distance Down D(mm) | Center to Center E(mm) | Number of Holes | Hole Diameter (mm) | Capacity (Z-Y)+10% (L) | Capacity (Z-Y) (L) |
| D4×3 | 107 | 82 | 75 | 22 | 50 | 2 | 7 | 0.31 | 0.28 |
| D5×4 | 134 | 116 | 105 | 32 | 60 | 2 | 7 | 0.77 | 0.70 |
| D6×4 | 159 | 116 | 104 | 32 | 90 | 2 | 7 | 0.88 | 0.80 |
| D7X4 | 185 | 112 | 103 | 32 | 120 | 2 | 9 | 1.08 | 0.98 |
| D6×5 | 168 | 145 | 130 | 40 | 90 | 2 | 9 | 1.32 | 1.20 |
| D7X5 | 192 | 145 | 130 | 40 | 120 | 2 | 9 | 1.54 | 1.40 |
| D8×5 | 211 | 145 | 130 | 40 | 120 | 2 | 9 | 1.71 | 1.55 |
| D9X5 | 237 | 148 | 127 | 40 | 85 | 3 | 9 | 2.10 | 1.90 |
| D10X5 | 266 | 145 | 130 | 45 | 90 | 3 | 9 | 2.11 | 1.92 |
| D11×5 | 289 | 145 | 130 | 45 | 100 | 3 | 9 | 2.55 | 2.31 |
| D8×6 | 211 | 168 | 154 | 45 | 120 | 2 | 9 | 2.24 | 2.04 |
| D9×6 | 239 | 173 | 154 | 45 | 85 | 3 | 9 | 2.72 | 2.47 |
| D10×6 | 268 | 164 | 154 | 45 | 90 | 3 | 9 | 3.08 | 2.80 |
| D11×6 | 289 | 174 | 154 | 45 | 100 | 3 | 9 | 3.35 | 3.04 |
| D12×6 | 312 | 174 | 152 | 45 | 85 | 4 | 9 | 4.07 | 3.70 |
| D13×6 | 338 | 168 | 154 | 45 | 85 | 4 | 9 | 3.99 | 3.62 |
| D14×6 | 368 | 168 | 154 | 50 | 95 | 4 | 9 | 4.39 | 3.99 |
| D10X7 | 269 | 197 | 180 | 45 | 90 | 3 | 9 | 4.36 | 3.95 |
| D11×7 | 287 | 197 | 180 | 45 | 100 | 3 | 9 | 4.60 | 4.15 |
| D12×7 | 324 | 200 | 180 | 45 | 85 | 4 | 9 | 5.70 | 5.18 |
| D13×7 | 345 | 200 | 178 | 45 | 90 | 4 | 9 | 5.60 | 5.07 |
| D14×7 | 369 | 200 | 180 | 50 | 95 | 4 | 9 | 5.94 | 5.40 |
| D15×7 | 392 | 197 | 180 | 50 | 100 | 4 | 9 | 6.85 | 6.22 |
| D16×7 | 427 | 197 | 180 | 48 | 85 | 5 | 9 | 7.34 | 6.67 |
| D11×8 | 305 | 220 | 206 | 55 | 65 | 4 | 9 | 6.46 | 5.87 |
| D12X8 | 315 | 222 | 203 | 55 | 85 | 4 | 9 | 6.82 | 6.20 |
| D14X8 | 367 | 227 | 206 | 55 | 95 | 4 | 9 | 8.20 | 7.45 |
| D15×8 | 392 | 222 | 206 | 55 | 80 | 5 | 9 | 9.23 | 8.39 |
| D16X8 | 417 | 224 | 206 | 55 | 85 | 5 | 9 | 10.90 | 9.90 |
| D18×8 | 468 | 223 | 206 | 55 | 95 | 5 | 9 | 11.80 | 10.70 |
| D20X8 | 527 | 230 | 200 | 55 | 90 | 6 | 11 | 12.90 | 11.70 |
| D22X8 | 585 | 237 | 206 | 55 | 100 | 6 | 9 | 13.75 | 12.50 |
| D16X9 | 430 | 260 | 260 | 65 | 68 | 6 | 11 | 12.10 | 11.00 |



It is designed by traditional CC style with thicker side and bottom of bucket. The most common applications include grain, fertilizer, seeds, salt and chemicals, etc.

- Suitable for high-speed centrifugal discharge and light bulk material lifting.
- A,B,C size show on the followed table are HDPE bucket size, Nylon bucket size will increase about 2%
- We suggest (Z-Y)+10% as available volume when you in engineering design

| Model | Length A(mm) | Proj. B(mm) | Distance C(mm) | Distance Down D(mm) | Center to Center E(mm) | Number of Holes | Hole Diameter (mm) | Capacity (Z-Y)+10% (L) | Capacity (Z-Y) (L) |
|---------|-----------------|----------------|-------------------|---------------------------|------------------------------|--------------------|--------------------------|------------------------------|--------------------------|
| CC5×4 | 140 | 114 | 108 | 36.5 | 81 | 2 | 7 | 0.69 | 0.63 |
| CC6×4 | 165 | 114 | 108 | 36.5 | 111.1 | 2 | 7 | 0.81 | 0.74 |
| CC7×4 | 191 | 114 | 108 | 36.5 | 68.3 | 3 | 7 | 0.94 | 0.85 |
| CC6×5 | 165 | 140 | 127 | 42.9 | 111.1 | 2 | 7 | 1.28 | 1.16 |
| CC7×5 | 191 | 140 | 127 | 42.9 | 68.3 | 3 | 7 | 1.45 | 1.32 |
| CC8×5 | 216 | 140 | 127 | 42.9 | 77.8 | 3 | 7 | 1.64 | 1.49 |
| CC9×5 | 244 | 142 | 124 | 42.9 | 92.1 | 3 | 7 | 1.76 | 1.60 |
| CC10×5 | 267 | 140 | 127 | 42.9 | 104.8 | 3 | 7 | 2.06 | 1.87 |
| CC11×5 | 292 | 140 | 127 | 42.9 | 76.2 | 4 | 7 | 2.23 | 2.09 |
| CC8×6 | 217 | 168 | 152 | 50.8 | 77.8 | 3 | 7 | 2.45 | 2.23 |
| CC9×6 | 244 | 172 | 150 | 50.8 | 92.1 | 3 | 7 | 2.59 | 2.35 |
| CC10×6 | 267 | 169 | 147 | 50.8 | 104.8 | 3 | 7 | 2.86 | 2.60 |
| CC11×6 | 294 | 171 | 150 | 50.8 | 76.2 | 4 | 7 | 3.30 | 3.00 |
| CC12×6 | 318 | 170 | 152 | 50.8 | 85.7 | 4 | 7 | 3.52 | 3.20 |
| CC13×6 | 342 | 174 | 150 | 50.8 | 92.1 | 4 | 7 | 3.74 | 3.40 |
| CC10×7 | 268 | 200 | 178 | 55.6 | 104.8 | 3 | 9 | 4.26 | 3.87 |
| CC11×7 | 294 | 200 | 178 | 55.6 | 76.2 | 4 | 9 | 4.47 | 4.06 |
| CC12×7 | 319 | 200 | 178 | 55.6 | 85.7 | 4 | 9 | 4.82 | 4.38 |
| CC13×7 | 342 | 201 | 170 | 55.6 | 92.1 | 4 | 9 | 4.84 | 4.40 |
| CC14×7 | 370 | 200 | 178 | 55.6 | 76.2 | 5 | 9 | 5.48 | 4.98 |
| CC15×7 | 395 | 200 | 178 | 55.6 | 82.6 | 5 | 9 | 6.04 | 5.49 |
| CC16×7 | 421 | 200 | 178 | 55.6 | 73 | 6 | 9 | 6.33 | 5.75 |
| CC12×8 | 319 | 225 | 200 | 50.8 | 85.7 | 4 | 9 | 6.73 | 6.12 |
| CC13×8 | 344 | 225 | 200 | 50.8 | 92.1 | 4 | 9 | 7.29 | 6.63 |
| CC14×8 | 370 | 225 | 196 | 50.8 | 76.2 | 5 | 9 | 7.85 | 7.14 |
| CC16×8 | 418 | 226 | 202 | 50.8 | 73 | 6 | 9 | 9.13 | 8.30 |
| CC18×8 | 474 | 232 | 199 | 50.8 | 79.4 | 6 | 9 | 11.00 | 10.00 |
| CC20×8 | 522 | 235 | 203 | 50.8 | 88.9 | 6 | 9 | 12.10 | 11.00 |
| CC18×10 | 483 | 292 | 264 | 57.2 | 79.4 | 6 | 9 | 15.00 | 16.49 |
| CC20×10 | 533 | 292 | 264 | 57.2 | 88.9 | 6 | 9 | 16.48 | 18.14 |
| CC21×10 | 559 | 292 | 264 | 57.2 | 90 | 6 | 9 | 17.30 | 19.04 |
| CC22×10 | 584 | 292 | 264 | 57.2 | 101.6 | 6 | 9 | 18.12 | 19.94 |
| CC23×10 | 610 | 292 | 264 | 57.2 | 85.7 | 7 | 9 | 18.94 | 20.84 |
| CC24×10 | 635 | 292 | 264 | 57.2 | 88.9 | 7 | 9 | 19.78 | 21.76 |

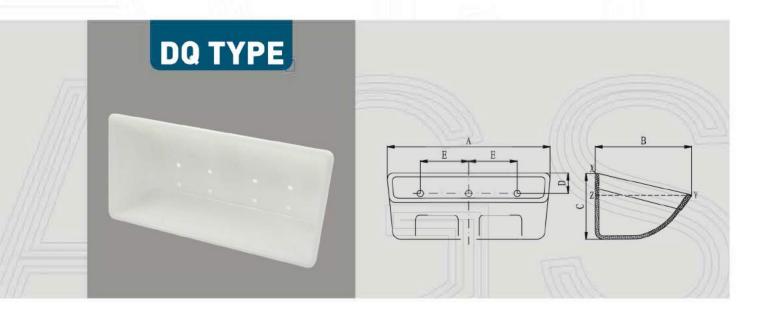


- Suitable for Gravity discharge and mixed discharge.
- Recommend elevator line speed ≤ 2.5m/s, which can be changed according to the different pulley diameter and discharge angle
- We suggest (Z-Y)+10% as available volume when you in engineering design

| //////// | | | | | | | 200 3 | | F25 W | | |
|----------|-----------------|----------------|----------------|---------------------------|------------------------------|--------------------|--------------------------|-------|------------------------------|--------------------------|------------|
| Model | Length A(mm) | Proj. B(mm) | Depth C(mm) | Distance Down D(mm) | Center to Center E(mm) | Number of Holes | Hole Diameter (mm) | (L) | Capacity (Z-Y)+10% (L) | Capacity (Z-Y) (L) | Remark |
| DS0705 | 78 | 55 | 71 | 20 | 40 | 2 | 7 | 0.16 | 0.07 | 0.06 | |
| DS0807 | 90 | 75 | 64 | 20 | 50 | 2 | 7 | 0.25 | 0.15 | 0.14 | |
| DS1009 | 104 | 90 | 82 | 24 | 50 | 2 | 7 | 0.40 | 0.29 | 0.26 | |
| DS1109 | 116 | 90 | 82 | 25 | 60 | 2 | 7 | 0.42 | 0.30 | 0.27 | |
| DS1307 | 130 | 75 | 80 | 25 | 60 | 2 | 7 | 0.40 | 0.24 | 0.22 | |
| DS1309 | 130 | 90 | 80 | 25 | 60 | 2 | 7 | 0.50 | 0.25 | 0.23 | |
| DS1311 | 134 | 115 | 94 | 35 | 60 | 2 | 7 | 0.65 | 0.50 | 0.45 | |
| DS1411 | 145 | 110 | 96 | 35 | 60 | 2 | 7 | 0.75 | 0.59 | 0.54 | |
| DS1508 | 152 | 84 | 78 | 18 | 76 | 2 | 7 | 0.47 | 0.35 | 0.32 | |
| DS1511 | 150 | 115 | 94 | 35 | 80 | 2 | 7 | 1.07 | 0.90 | 0.80 | |
| DS1612 | 165 | 124 | 110 | 40 | 90 | 2 | 7 | 1.10 | 0.81 | 0.74 | |
| DS1613 | 164 | 139 | 124 | 40 | 90 | 2 | 9 | 1.40 | 1.12 | 1.02 | |
| DS1812 | 188 | 125 | 115 | 40 | 120 | 2 | 9 | 1.20 | 0.73 | 0.66 | |
| DS1814 | 188 | 140 | 127 | 40 | 120 | 2 | 9 | 1.70 | 1.32 | 1.20 | |
| DS2010 | 202 | 102 | 98 | 20 | 120 | 2 | 7 | 1.00 | 0.83 | 0.75 | T1 1 1 1 1 |
| DS2014 | 206 | 140 | 117 | 40 | 120 | | 9 | 1.65 | 1.05 | 0.95 | The hold |
| DS2312 | 235 | 125 | 118 | 40 | 120 | 2 2 | 9 | 1.70 | 1.32 | 1.20 | space |
| DS2314 | 237 | 142 | 127 | 40 | 85 | 3 | 9 | 2.10 | 1.60 | 1.45 | and |
| DS2316 | 236 | 164 | 148 | 45 | 85 | 3 | 9 | 2.88 | 1.85 | 1.68 | diameter |
| DS2511 | 250 | 114 | 115 | 25 | 125 | 2 | 7 | 1.50 | 0.99 | 0.90 | can be |
| DS2616 | 268 | 162 | 145 | 45 | 90 | 3 | 9 | 3.15 | 2.30 | 2.09 | adjusted |
| DS2812 | 282 | 126 | 116 | 40 | 100 | 3 | 9 | 2.00 | 1.63 | 1.48 | accroding |
| DS2814 | 285 | 140 | 127 | 40 | 100 | 3 | 9 | 3.00 | 2.20 | 2.00 | to the |
| DS2816 | 282 | 168 | 149 | 45 | 100 | 3 | 9 | 3.60 | 2.75 | 2.50 | client |
| DS2823 | 289 | 230 | 190 | 55 | 100 | 3 | 9 | 6.70 | 4.85 | 4.41 | |
| DS2916 | 297 | 170 | 155 | 45 | 110 | 3 | 9 | 4.00 | 2.77 | 2.52 | |
| DS2919 | 295 | 197 | 178 | 50 | 75 | 4 | 9 | 5.80 | 4.72 | 4.29 | |
| DS3114 | 312 | 147 | 146 | 45 | 80 | 4 | 9 | 3.26 | 2.30 | 2.09 | |
| DS3116 | 313 | 168 | 154 | 45 | 85 | 4 | 9 | 4.40 | 3.09 | 2.81 | |
| DS3118 | 312 | 190 | 170 | 45 | 85 | 4 | 9 | 4.80 | 3.47 | 3.15 | |
| DS3121 | 316 | 218 | 195 | 55 | 85 | 4 | 9 | 7.60 | 6.20 | 5.56 | |
| DS3518 | 358 | 190 | 174 | 50 | 95 | 4 | 9 | 5.80 | 4.50 | 4.10 | |
| DS3621 | 365 | 220 | 200 | 55 | 95 | 4 | 9 | 8.50 | 7.10 | 6.45 | |
| DS4118 | 419 | 190 | 178 | 50 | 85 | 5 | 9 | 8.40 | 5.64 | 5.13 | |
| DS4121 | 418 | 222 | 200 | 55 | 85 | 5 | 9 | 10.40 | 8.77 | 7.97 | |
| DS4621 | 460 | 220 | 196 | 55 | 95 | 5 | 9 | 12.00 | 9.80 | 8.90 | |
| DS4822 | 480 | 223 | 210 | 68 | 76 | 6 | 11 | 13.00 | 9.24 | 8.40 | |
| DS5121 | 519 | 228 | 203 | 55 | 90 | 6 | 11 | 13.11 | 11.66 | 10.60 | |







- Suitable for high-speed centrifugal discharge and light bulk material lifting.
- ullet Recommend elevator line speed $\leq 3.5 \text{m/s}$, which can be changed according to the different pulley diameter and discharge angle.
- We suggest (Z-Y)+10% as available volume when you in engineering design

| Model | Length A(mm) | Proj. B(mm) | Depth C(mm) | Distance Down D(mm) | Center to Center E(mm) | Number of Holes | Hole Diameter (mm) | Capacity (X-Y) (L) | Capacity (Z-Y)+10% (L) | Capacity (Z-Y) (L) | Remark |
|--------|-----------------|----------------|----------------|---------------------------|------------------------------|--------------------|--------------------------|--------------------------|------------------------------|--------------------------|-----------|
| DQ1009 | 106 | 93 | 66 | 25 | 50 | 2 | 7 | 0.40 | 0.22 | 0.21 | |
| DQ1311 | 136 | 118 | 72 | 25 | 60 | 2 | 7 | 0.50 | 0.32 | 0.30 | |
| DQ1312 | 135 | 117 | 85 | 30 | 60 | 2 | 7 | 0.70 | 0.64 | 0.61 | |
| DQ1613 | 168 | 132 | 80 | 25 | 90 | 2 | 9 | 1.05 | 0.79 | 0.75 | |
| DQ1814 | 184 | 132 | 83 | 30 | 100 | 2 | 9 | 1.10 | 0.84 | 0.80 | |
| DQ1914 | 190 | 147 | 117 | 35 | 100 | 2 | 9 | 1.78 | 1.31 | 1.25 | |
| DQ2312 | 234 | 125 | 95 | 35 | 120 | 2 | 9 | 1.50 | 1.16 | 1.10 | |
| DQ2314 | 237 | 143 | 96 | 30 | 120 | 2 | 9 | 1.90 | 1.47 | 1.40 | |
| DQ2315 | 235 | 155 | 91 | 30 | 120 | 2 | 9 | 2.00 | 1.68 | 1.60 | |
| DQ2316 | 234 | 160 | 97 | 35 | 120 | 2 | 9 | 2.00 | 1.47 | 1.40 | The hold |
| DQ2417 | 242 | 178 | 115 | 40 | 120 | 2 | 9 | 3.00 | 2.36 | 2.25 | space |
| DQ2616 | 260 | 167 | 144 | 50 | 80 | 3 | 9 | 2.20 | 1.32 | 1.25 | and |
| DQ2814 | 287 | 143 | 94 | 30 | 90 | 3 | 9 | 2.20 | 1.79 | 1.70 | diameter |
| DQ2815 | 275 | 153 | 91 | 30 | 90 | , | 9 | 2.60 | 2.21 | 2.10 | can be |
| DQ2816 | 278 | 158 | 108 | 35 | 90 | 3 | 9 | 2.70 | 2.10 | 2.00 | adjusted |
| DQ2817 | 280 | 173 | 121 | 40 | 90 | 3 | 9 | 3.20 | 2.31 | 2.20 | accroding |
| DQ2824 | 280 | 244 | 169 | 45 | 100 | 3 | 9 | 6.40 | 5.25 | 5.00 | to the |
| DQ3216 | 319 | 158 | 111 | 35 | 80 | 4 | 9 | 3.00 | 2.20 | 2.10 | client |
| DQ3321 | 330 | 215 | 138 | 40 | 85 | 4 | 9 | 5.90 | 4.43 | 4.22 | |
| DQ3325 | 331 | 256 | 166 | 50 | 85 | 4 | 9 | 8.50 | 6.90 | 6.60 | |
| DQ3823 | 382 | 230 | 165 | 45 | 100 | 4 | 9 | 8.00 | 6.40 | 6.10 | |
| DQ3917 | 393 | 170 | 130 | 40 | 100 | 4 | 9 | 5.00 | 3.42 | 3.25 | |
| DQ4423 | 447 | 232 | 163 | 45 | 90 | 5 | 9 | 9.00 | 7.25 | 6.90 | |
| DQ4723 | 475 | 231 | 161 | 45 | 95 | 5 | 9 | 10.20 | 7.67 | 7.30 | |
| DQ4726 | 461 | 255 | 170 | 50 | 95 | 5 | 9 | 12.00 | 8.72 | 8.30 | |
| DQ5121 | 519 | 225 | 168 | 50 | 100 | 5 | 11 | 10.76 | 9.46 | 8.60 | |
| DQ5626 | 560 | 260 | 175 | 50 | 115 | 5 | 11 | 14.20 | 11.10 | 10.60 | |

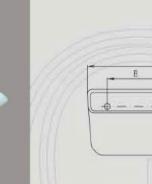


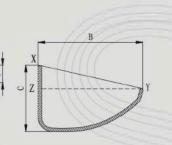
| Model | Length A(mm) | Proj. B(mm) | Depth C[mm] | Capacity (L) |
|--------|-----------------|----------------|----------------|-----------------|
| DL2412 | 246 | 122 | 60 | 1.20 |
| DL2619 | 260 | 190 | 78.5 | 2.34 |
| DL3115 | 310 | 150 | 75 | 2.30 |
| DL3219 | 330 | 200 | 110 | 3.19 |
| DL3319 | 330 | 198 | 103 | 4.00 |
| DL3821 | 380 | 213 | 125 | 4.80 |
| DL4013 | 406 | 133 | 69 | 2.00 |
| DL6323 | 632 | 236 | 120 | 11.00 |



It is suitable for the chain conveyor which have vertical and horizontal mixing conveying and more application in seed and food processing industry.







| Model | Length Almm) | Proj. B(mm) | Depth C(mm) | Distance Down Dimmi | Center <u>to</u> Center E(mm) | Number of Holes | Hote Diameter (mm) | Capacity (X-Y) (L) | Capacity (Z-Y)+10% (L) | Capacity (Z-Y) (L) |
|-------|-----------------|----------------|----------------|---------------------------|-------------------------------------|--------------------|--------------------------|--------------------------|------------------------------|--------------------------|
| 4X3 | 107 | .91 | 62 | 17 | 50 | 2 | 8.5 | 0.3 | 0.22 | 0.21 |
| 5X4 | 140 | 115 | 80 | 23 | 70 | 2 | 8.5 | 0.63 | 0.55 | 0.52 |
| 6X4 | 159 | 113 | 77 | 23 | 88 | 2 | 9 | 0.67 | 0.57 | 0.54 |
| 7X5 | 188 | 144 | 92 | 30 | 100 | 2 | 8.5 | 1.2 | 1.01 | 0.96 |
| 8X5 | 203 | 147 | 111 | 32 | 100 | 2 | 9 | 1.96 | 1.5 | 1.4 |
| 9X6 | 240 | 172 | 110 | 38 | 120 | 2 | 10.5 | 2.5 | 2 | 1.9 |
| 11X6 | 290 | 174 | 110 | 36 | 80 | 3 | 10.5 | 3 | 2.44 | 2.32 |
| 12X7 | 315 | 188 | 123 | 35 | 100 | 3 | 9 | 4.25 | 3.33 | 3.17 |
| 13X8 | 340 | 220 | 138 | 38 | 120 | 3 | 10.5 | 5.6 | 4.7 | 4.47 |
| 14X7 | 370 | 188 | 132 | 35 | 90 | 4 | 9 | 5 | 3.85 | 3.66 |
| 15X8 | 380 | 220 | 142 | 36 | 90 | 4 | 10.5 | 6.3 | 4.9 | 4.66 |

Whole Stamping Steel Bucket

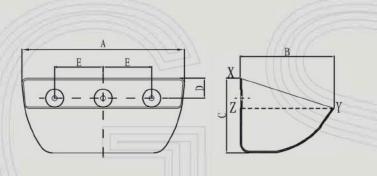
MATERIAL: CARBON STEEL, STAINLESS STEEL

Features:

- Whole stamping steel bucket adopts deep drawing processing lead to higher overall strength.
- High temperature performance is outstanding, especially suitable for high temperature environment.
- High surface hardness, suitable for conveying the very sharp material and large bulk material.
- Can mixed use with plastic bucket, attention to balance problem

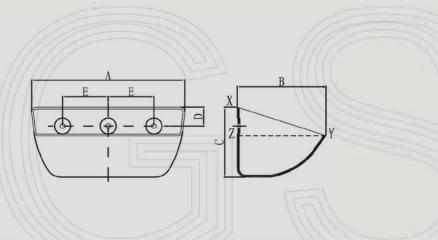
DS STEEL TYPE





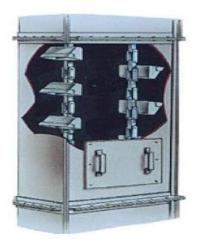
| Model | Length Almm) | Pčaj. B (mm) | Depth C(mm) | Center to Center E(mm) | Number of Holes | Hote Diameter (mm) | Capacity (X-Y) (L) |
|--------|-----------------|-----------------|----------------|------------------------------|--------------------|--------------------------|--------------------------|
| DS0807 | 90 | 78 | 55 | 43 | 2 | 8 | 0.21 |
| DS1009 | 100 | 90 | 65 | 50 | 2 | 9 | 0.34 |
| DS1312 | 138 | 125 | 85 | 70 | 2 | 9 | 0.73 |
| DS1511 | 155 | 113 | 90 | 80 | 2 | 9 | 0.94 |
| DS1612 | 166 | 126 | 95 | 100 | 2 | 9 | 1.18 |
| DS1613 | 166 | 135 | 95 | 100 | 2 | 9 | 1.21 |
| DS1814 | 183 | 142 | 115 | 100 | 2 | 0 | 1.49 |
| DS2014 | 203 | 142 | 115 | 100 | 2 | 9 | 1.7 |
| DS2314 | 233 | 142 | 115 | 120 | 2 | 9 | 1.98 |
| DS2316 | 236 | 162 | 125 | 70 | 3 | 9 | 2.18 |
| DS2616 | 260 | 162 | 125 | 80 | 3 | 11 | 2.81 |
| DS2814 | 283 | 142 | 115 | 80 | 3 | 9 | 2.44 |
| DS2816 | 283 | 168 | 130 | 80 | 3 | 10 | 3.17 |
| DS2818 | 290 | 183 | 142 | 80 | 3 | 11 | 3.87 |
| DS3016 | 308 | 165 | 135 | 100 | 3 | 2 | 3.21 |
| DS3118 | 315 | 190 | 155 | 100 | 3 | 9 | 4.18 |
| DS3121 | 315 | | 160 | 100 | 3 | 11 | 5.8 |
| DS3216 | 320 | 160 | 135 | 110 | 3 | 11 | 3.65 |
| DS3321 | 340 | 212 | 155 | 120 | 3 | 11 | 4.54 |
| DS3518 | 358 | 180 | 145 | 120 | 3 | 11 | 4.16 |
| DS3621 | 365 | 220 | 160 | 120 | 3 | 11 | 7.14 |
| DS4118 | 415 | 190 | 145 | 95 | 4 | 11 | 6.45 |
| DS4121 | 415 | 220 | 175 | 95 | 4 | 11 | 7.86 |
| DS4621 | 460 | 220 | 160 | 89 | 5 | 11 | 8.84 |
| DS5121 | 518 | 220 | 160 | 100 | 5 | 11 | 10.18 |

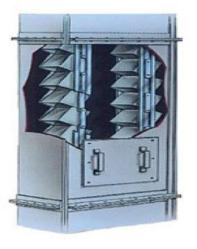




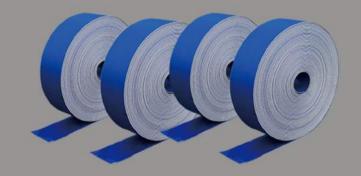
| Model | Length A(mm) | Proj. B (mm) | Depth C(mm) | Center to Center E(mm) | Number of Holes | Hole Diameter (mm) | Capacity (X-Y) (L) |
|--------|-----------------|-----------------|----------------|------------------------------|--------------------|--------------------------|--------------------------|
| DQ1009 | 100 | 90 | 58 | 50 | 2 | 9 | 0.29 |
| DQ1312 | 138 | 125 | 60 | 70 | 2 | 9 | 0.68 |
| DQ1612 | 166 | 125 | 65 | 100 | 2 | 9 | 0.88 |
| DQ1814 | 183 | 140 | 98 | 100 | 2 | 9 | 1.23 |
| DQ2314 | 233 | 142 | 95 | 120 | 2 | 9 | 1.75 |
| DQ2316 | 236 | 162 | 100 | 120 | 2 | 9 | 1.52 |
| DQ2417 | 240 | 170 | 109 | 120 | 2 | 9 | 2.32 |
| DQ2814 | 283 | 142 | 85 | 90 | 3 | 9 | 1.66 |
| DQ2816 | 286 | 168 | 115 | 80 | 3 | 11 | 2.77 |
| DQ3018 | 305 | 183 | 140 | 100 | 3 | 11 | 4.26 |
| DQ3216 | 320 | 160 | 100 | 100 | 3 | 9 | 3.28 |
| DQ3321 | 336 | 212 | 135 | 120 | 3 | 11 | 4.15 |
| DQ3621 | 345 | 220 | 125 | 89 | 4 | 1.7 | 6.61 |
| DQ3823 | 380 | 230 | 125 | 90 | 4 | 9 | 5.93 |
| DQ4423 | 445 | 233 | 148 | 90 | 5 | 9 | 7.02 |
| DQ4621 | 460 | 220 | 125 | 89 | 4 | 11 | 8.38 |
| DQ4626 | 460 | 260 | 195 | 95 | 5 | 11 | 7.58 |
| DQ4723 | 475 | 233 | 148 | 95 | 5 | 11 | 7.49 |
| DQ5626 | 560 | 260 | 153 | 110 | 5 | 11 | 11.34 |







Elevator Belt PVC Elevator Belt



The carcass of PVC belt is solid woven type, which interweaved by polyester and cotton. Then put the carcass into impregnated PVC paste resin to plastify under high temperature, also the carcass pressed PVC cover both sides. (One side is smooth cover; the other side that touches with pulley is friction cover). It is fire resistance and anti-static solid woven elevator belt

- PVC elevator belt has solid woven carcass, compared to the rubber elevator belt, it is uniformly stressed to ensure the strong elevating capability. No delaminating occurs under normal operating conditions. Flexibility allows for smoother running along the elevator pulley, keep a good running trail and not easy to off track.
- Tight woven carcass after dipping in PVC paste resin have the excellent ability of elevating, at the same time, have higher tear resistant performance, can also prevent the bolts pull-through easily, make reliable and secure fixing of the bucket to the belt.
- PVC belt has better characteristics of resistance to oil and chemical solvent, wear resistance and anti-corrosion.

| | Pvc Solid Woven Belt | | | | | | | | | |
|---------|-------------------------------|-------|-------------------------------|---|--------------------------|--|--|--|--|--|
| Model | Tensile Strength (N/mm) | Color | Elongation at Rated Load % | Cover to Carcass Adhesion Strength N/mm | Working Temperature°C | | | | | |
| PVC 400 | 500 | | ≤1.0 | ≥4.5 | -10 ~+85 | | | | | |
| PVC 600 | 700 | Dive | ≤1.0 | ≥4.5 | -10 ~+85 | | | | | |
| PVC 800 | 900 | Blue | €1.0 | ≥4.5 | -10 ~+85 | | | | | |
| PVC1000 | 1100 | | ≤1.0 | ≥4.5 | -10 ~+85 | | | | | |

| | Pvc Cover | | | | | | | |
|------------------------------|-----------|---|--|--|--|--|--|--|
| Item | Unit | Value | | | | | | |
| Tensile Strength | Мра | ≥15.0 | | | | | | |
| Elongation at Break | % | ≥300 | | | | | | |
| Abrasion Loss | mm³ | ≤100 | | | | | | |
| Bending Test | | No crack under 2.5 million times of bending | | | | | | |
| Flammability | | Persistence of flame ≤ 6S, no persistence of after glow | | | | | | |
| Electric Conductivity | Ω | surface ≤ 3X108 (customize upon request) | | | | | | |
| Friction factor (with steel) | | 0.68 | | | | | | |

Rubber Elevator Belt

The carcass consists of EP in warp and NN in weft. The belts are laminar construction. Add a wear-resisting canvas to the contact surface of elevator belts. It is high performance belt suitable for grain processing industry.





Usage:

- Mainly apply to normal temperature, no wet and corrosion environment. Usually for small bulk granular materials of non-oleaginous or non-biological additives.
- ullet Elevator belt width \geq 500mm and the height \geq 35 meters. Enhanced round edge elevator belt can be customized according to the intensity request.
- According to the work condition, heat-resistant, anti-corrosion and anti-static elevator belt can be customized.
- In order to improve the transmission efficiency, reduce abnormal wear of the belt, we recommended to use pulley with rubber cover.
- Do not need to order by whole roll, length and width can be customized
- drill hole service can be provide to make easy install and usage.

| | Technical Specifications | | | | | | | | | | |
|--------|--------------------------|--------------------------------------|--------------|-------|-------------------|----------------|-----------|--|----------------|-----|-----|
| Model | Carcass | Through thickness longitudinal | | | e stength /mm] | Rubber wear | Thickness | Recommended Minimum Diameto of Pulley(Φ) | | | |
| | | strength at break (N/mm) | Load (≤%) | cover | | (≤cm³) | [mm] | Bare drum | Rubber drum | | |
| 600YP | 3EP+1CC | 600 | 1.6 | | | | | | 5.0+0.2 | 360 | 300 |
| 800YP | 4EP+1CC | 800 | | 4.5 | 3.2 | 150 | 6.5+0.3 | 500 | 400 | | |
| 1000YP | 5EP+1CC | 1000 | | | | | 8.0+0.5 | 600 | 800 | | |

| Performance of carcass cover | | | | | | | |
|------------------------------|----------------------------|-----------------------------|--|--|--|--|--|
| Item | Carcass ply to Carcass ply | Cover Rubber to Carcass ply | | | | | |
| Sample averange value(N/mm)≥ | 4.5 | 3.5 | | | | | |
| Min Value[N/mm]≥ 3.9 2.6 | | | | | | | |

| Performance of cover | | | | | | |
|--|-----|-----------------------|--|---|--|--|
| Tensile Strength Elongation at (Mpa)≥ Break (%)≥ | | Abrasion Loss mm³≤ | Friction factor (with steel pulley) | Friction factor (with rubber cover pulley) | | |
| 18 | 420 | 150 | 0.75 | >1 | | |





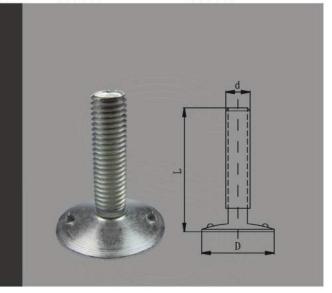
Elevator Bolt

EURO Bolt

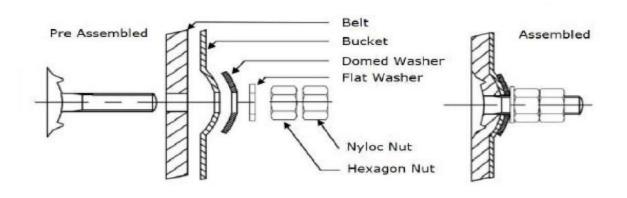
Material: Carbon Steel (Zinc Plated)

Strength Grade: 5.6

Thread Manufacturing Precision: 6g



| Model | Inch Model | d | Head Diameter (mm)D | Length (mm)L | Package (number per carton) |
|--------|--------------|-----|------------------------|-----------------|--------------------------------|
| M6X20 | 1/4"X3/4" | M6 | 25 | 20 | 2500 |
| M6X25 | 1/4"X1" | M6 | 25 | 25 | 2500 |
| M6X30 | 1/4"X1 1/4" | M6 | 25 | 30 | 2500 |
| M8X25 | 5/16"X1" | M8 | 30 | 25 | 1000 |
| M8X30 | 5/16"X1 1/4" | M8 | 30 | 30 | 1000 |
| M8X35 | 5/16"X1 3/8" | M8 | 30 | 35 | 1000 |
| M8X40 | 5/16"X1 1/2" | M8 | 30 | 40 | 1000 |
| M8X45 | 5/16"X1 3/4" | M8 | 30 | 45 | 1000 |
| M10X30 | 3/8"X1 1/4" | M10 | 35 | 30 | 600 |
| M10X35 | 3/8"X1 3/8" | M10 | 35 | 35 | 600 |
| M10X40 | 3/8"X1 1/2" | M10 | 35 | 40 | 600 |
| M10X45 | 3/8"X1 3/4" | M10 | 35 | 45 | 600 |
| M10X50 | 3/8″X2″ | M10 | 35 | 50 | 500 |
| M12X35 | 1/2"X1 3/8" | M12 | 42 | 35 | 500 |
| M12X40 | 1/2"X1 1/2" | M12 | 42 | 40 | 500 |
| M12X45 | 1/2"X1 3/4" | M12 | 42 | 45 | 500 |
| M12X50 | 1/2"X2" | M12 | 42 | 50 | 500 |

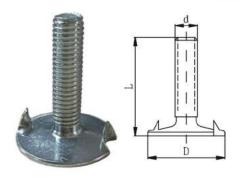


Fang Bolt

Material: Carbon Steel (Zinc Plated), Stainless Steel

Strength Grade: 4.8

Thread Manufacturing Precision: 6g



| Model | Inch Model | d | Head Diameter (mm)D | Length (mm)L | Package (number per carton) |
|----------|--------------|-----|------------------------|-----------------|-----------------------------|
| M6 X 25 | 1/4"X1" | M6 | 25 | 25 | 2500 |
| M6 X 30 | 1/4"X1 1/4" | M6 | 25 | 30 | 2500 |
| M6 X 35 | 1/4"X1 3/8" | M6 | 25 | 35 | 2500 |
| M8 X 30 | 5/16"X1 1/4" | M8 | 27 | 30 | 1000 |
| M8 X 35 | 5/16"X1 3/8" | M8 | 27 | 35 | 1000 |
| M8 X 40 | 5/16"X1 1/2" | M8 | 27 | 40 | 1000 |
| M10 X 35 | 3/8"X1 3/8" | M10 | 30 | 35 | 600 |
| M10 X 40 | 3/8"X1 1/2" | M10 | 30 | 40 | 600 |
| M10 X 45 | 3/8"X1 3/4" | M10 | 30 | 45 | 600 |
| M10 X 50 | 3/8"X 2" | M10 | 30 | 50 | 600 |

Belt Set Options:

Option F: Square Nut

Option Y: Domed washer + spring washer

+ hexagon nut

Option S: Large flat washer + spring washer + nyloc nut Option P: Large flat washer + spring washer

+ hexagon nut

Option WS: Domed washer + spring washer

+ nyloc nut

Bolt Accessories:







Belt Clamp Fastener

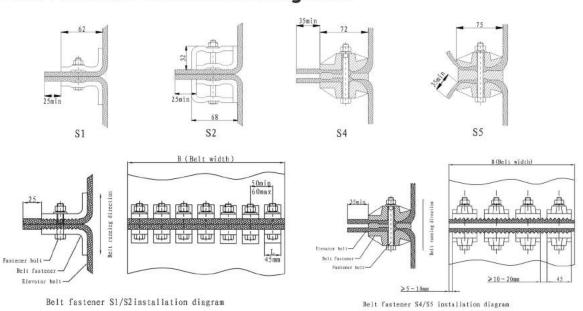
• Proper belt clamp will directly influence the running reliability, safety and life span of the elevator belt. It's the safest, the most economical, and the most widely design up to now. Our belt fasteners are widely used by many conveyor equipment manufactures and have unanimous recognition and praise of experts.



Size and Rated Strength

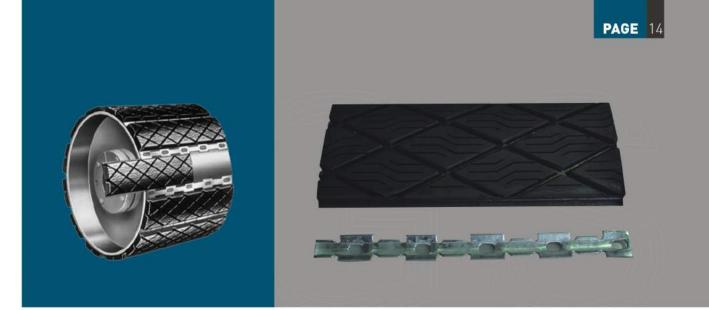
| Model | S 1 | S2 | S4 | S5 |
|-------------------------------|------------|-------|-------|-------|
| Allowed tensile strength KN/m | €800 | ≤1000 | ≤1200 | ≤1600 |
| Bolt Size (8.8 grade) | M10 | M10 | M12 | M16 |

Belt Fastener Installation Diagrams



Belt Clamp Fastener Operating points:

- Choose different fastener type and quantity according to your belt strength and width.
- Elevator belt round length + Fastener connect belt length = Total belt length
- Fastener connect belt length: S1+180mm, S2+190mm, S4+220mm, S5+230mm
- Set aside some distance (S1&S2--60mm, S4&S5--80mm) from the top of the connect belt, make a center line for the mounting hole. Make sure the center line is perpendicular to elevator belt radial direction or its two edges. It helps make sure the belt won't go deviated when the elevator is running.



Pulley Lagging Pad

Performance feature:

- Reduce the replacement frequency, fast repair speed, do not need to remove the head pulley, pull out the old insert board, change the new insert board, reduce the time of the maintenance and use costs.
- Use high elasticity, high wear-resisting rubber raw materials, have a higher wear resistance.
- Wear-resisting layer adopts the special groove structure, increased coefficient of elevator belt and the head pulley, higher attached strength prevent the pulley slip.
- Significantly reduce the cost of maintenance and replacement frequency, reduce the labor intensity.

| Item | Model | length (mm) | Width (mm) | Thickness (mm) | Rubber Cover (Shore) | Wear Resistance (≤mm³) |
|----------------------|--------|-------------|------------|-------------------|--------------------------|------------------------------|
| Level Lagging pad | TC160 | 1830 | 135 | 15 | 70.E | 100 |
| Inclined Lagging pad | RTC160 | Customized | 135 | middle 19, side13 | 70±5 | |

INSTALL METHOD:

WELDING INSTALLATION, BOLT INSTALLATION

